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(54) Separating heavy metal ions from aqueous solution

(57) Solution is contacted with chitosan derived from a microorganism source to adsorb heavy metal ions e.g. Cu, Cd, Hg, As, Fe, Ni etc.

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## Method of separating a heavy metal ion

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

5       The present invention relates to a method of separating a heavy metal ion by use of a chitosan, and in particular to a method of separating a heavy metal ion by use of a chitosan derived from a chitosan-producing micro-organism.

#### 2. Detailed Description of the Prior Art

10       A method of separating and removing a heavy metal ion from an aqueous solution containing the heavy metal ion by treating the aqueous solution with a chitosan, is known (Japanese Patent Publication (KOKOKU) No. 5834/1976). In the method is used a chitosan obtained by  
15       smashing the shell of a crustacean such as shrimps and crabs, treating the smashed shell with alkali to remove proteins, treating the resulting product with acid to remove calcium contents, thereby producing a chitin, and then hydrolyzing the chitin to carry out deacetylation.  
20       However, the chitosan used in this method has the problems that the process of preparation thereof is complicated as described above, and, in addition, that it has poor adsorptivity for heavy metal ions, which is presumably caused by its low molecular weight resulting from the  
25       harsh alkali treatment and acid treatment.

      In order to improve the heavy metal ion adsorptivity of the crustacean-derived chitosan, there have been proposed a method in which the chitosan is reacted with a particular cationizing agent or anionizing agent  
30       (Japanese Pre-examination Patent Publication (KOKAI) No. 111,485/1986) and a method in which the chitosan with a low molecular weight is crosslinked with an organic

diisocyanate compound (Japanese Pre-examination Patent Publication (KOKAI) No. 133,143/1986).

However, the methods described in the Japanese Pre-examination Patent Publication (KOKAI) Nos. 118,485/1986 and 133,144 have the drawback that they do not eliminate the complication of said method using the shell of crustaceans, but make the preparation process more complicated.

#### SUMMARY OF THE INVENTION

Accordingly, an object of the present invention is to provide a method of separating a heavy metal ion by use of a chitosan which can be obtained with simple procedure and which is markedly excellent in heavy metal ion adsorptivity.

The present inventors have discovered that the use of a chitosan derived from chitosan-producing microorganisms can make it possible to achieve the object stated above.

Thus, the present invention provides a method of separating a heavy metal ion from an aqueous solution containing the heavy metal ion, comprising the step of bringing a chitosan derived from a chitosan-producing microorganism into contact with said aqueous solution.

The method of the present invention has the advantage of using a microorganism-derived chitosan that can be produced by a simple process as compared with the conventional chitosans derived from crustaceans, and makes it possible to effectively separate a targeted heavy metal ion by virtue of good ion adsorptivity.

#### DETAILED DESCRIPTION OF THE INVENTION

As the microorganism used in the present invention, any microorganism capable of producing chitosan can be used. For example, the microorganisms include those of Cunninghamella such as Cunninghamella blakesleeana, Rhizopus such as Rhizopus delemar, Absidia such as Absidia

coerulea, Mucor such as Mucor rouxii, Mortierella such as Mortierella isabellina, Phycomyces such as Phycomyces blakesleanus, Choanephora such as Choanephora cucurbitarum, Agaricus such as Agaricus bisporus, and Neurospora such as Neurospora crassa.

Among these microorganisms, preferred examples include Cunninghamella blakesleeana (IFO No. 4443), Rhizopus delemar (IFO No. 4775), Absidia coerulea (IFO No. 5301), Mucor rouxii (IFO No. 5773), and Mortierella isabellina (IFO No. 6739). These microorganisms are listed on a catalogue published by Institute for Fermentation Osaka (IFO) and available from the institute under the above deposit Nos. for everybody

The chitosan can be produced from the above chitosan-producing microorganism by culturing and growing the microorganism according to conventional methods, then drying and grinding the cells, followed by immersing the ground product in an aqueous solution of, for example, acetic acid or the like for extraction treatment. Subsequently, the ground cells are filtered off from the aqueous solution. Thereafter, the filtrate is neutralized with an alkaline aqueous solution so that the chitosan is precipitated, followed by filtration to give a crude chitosan. The crude chitosan can be purified by conventional methods.

The aqueous solution containing a heavy metal ion which may be treated by the method of the present invention includes not only solutions in pure water but also water-based solutions containing another solvent, for example, methanol, ethanol, acetone, tetrahydrofuran, dimethylformamide, or the like. The heavy metal ion includes, for example, ions of heavy metals such as copper, cadmium, mercury, chromium, arsenic, nickel, gold, silver, iron, cobalt, lead, zinc, antimony, tin and the like.

In the method of the present invention, there is no limitation on methods of bringing the chitosan into

contact with the aqueous solution containing a heavy metal ion. A typical example is the method in which the chitosan is added to the aqueous solution, and the solution is then stirred.

## 5 EXAMPLES

The present invention is now be described in more detail with reference to working examples.

### Example of Preparing Chitosan

#### (1) Cultivation of microorganism

10 Cells of each of Cunninghamella blakesleeana (IFO No. 4443), Rhizopus delemar (IFO No. 4775), Absidia  
coerulea (IFO No. 5301), Mucor rouxii (IFO No. 5773) and  
15 Mortierella isabellina (IFO No. 6739) were inoculated into a liquid medium (MY medium) with a pH of 6.0 containing 3  
g of malt extractant, 3 g of yeast extractant, 5 g of pep-  
tone and 10 g of glucose, and were cultured with stirring  
at a rate of 200 rpm at 26.5°C for 2 to 4 days. The cul-  
ture mixture was filtered with suction, and the cells were  
thereby collected. The cells were then washed and frozen  
20 to give frozen cells.

#### (2) Extraction of chitosan

For each microorganism, the cells collected as  
above were immersed in ethanol for two hours, so that  
water was extracted. The cells were then filtered, and  
25 the residue on the filter was pelletized and then freeze-  
dried. Subsequently, the pellets thus obtained were  
ground with a sample mill, and then boiled with an aqueous  
0.5 N NaOH solution for 1 hour to remove proteins. After  
the resulting mixture was cooled and then filtered, the  
30 pellets were washed with water thoroughly so as to become  
neutral. Thereafter, the pellets were immersed in an  
aqueous 2% acetic acid solution and allowed to stand in  
that state at room temperature for 24 hours for extraction  
of chitosan. The solution was then filtered with suction,

and to the resulting filtrate was added a concentrated aqueous sodium hydroxide solution in order to adjust the pH to 9.5, thereby the chitosan was precipitated. The precipitate of the chitosan was filtered off with suction, dissolved in an aqueous 2% acetic acid solution, and the pH of the solution was adjusted to 9.5 to carry out precipitation for purification. The precipitate was filtered out with suction; thereby a purified chitosan was obtained.

#### Separation of heavy metal ions

##### Working Examples

The following aqueous solutions containing a heavy metal ion were prepared: (1) 300 ml of an aqueous copper sulfate solution with a pH of 5.2 containing 30 to 40 ppm of copper ion and also containing  $\text{KNO}_3$  that was added to regulate ionic strength, and (2) 300 ml of an aqueous cadmium sulfate solution with a pH of 5.2 containing 30 to 40 ppm of cadmium ion. To each of these solutions, 200 mg of a chitosan derived from various kinds of microorganisms, obtained as above was added, and the mixture was stirred at a rate of 900 rpm at 25°C for 120 min. The concentration of copper ion or cadmium ion in the solution was measured before the addition of the chitosan and after treatment with the chitosan; the results obtained are given in Table 1 and 2, respectively.

##### Comparative examples

Procedure of removing heavy metal ions was repeated in the same manner as in the above Examples except that a chitosan derived from crustaceans (Deacetylation degree: 99%, product by Cosmo Bio Corp.) was used. The result is also given in Tables 1 and 2.

Table 1  
Separation of copper ion

Origin of chitosan	Cu ion concentration (ppm)		Adsorption rate (%)
	Before treatment	After treatment	
<u>Cunninghamella</u>			
<u>blakesleeana</u>	32.9	0.8	97.5
<u>Rhizopus delemar</u>	34.7	1.5	95.6
<u>Absidia coerulea</u>	33.3	2.7	91.8
<u>Mortierella</u>			
<u>isabeallina</u>	28.9	3.9	86.6
<u>Mucor rouxii</u>	39.8	0.7	98.2
Crustaceans	44.1	13.1	70.3

Table 2  
Separation of cadmium ion

Origin of chitosan	Cd ion concentration (ppm)		Adsorption rate (%)
	Before treatment	After treatment	
<u>Rhizopus delemar</u>	30.5	15.6	48.9
<u>Absidia coerulea</u>	33.0	9.1	72.4
<u>Mortierella</u>			
<u>isabeallina</u>	34.2	9.9	71.0
<u>Mucor rouxii</u>	33.9	1.8	94.8
Crustaceans	36.7	16.3	55.7

We Claim:

1. A method of separating a heavy metal ion from an aqueous solution containing the heavy metal ion, comprising the step of bringing a chitosan derived from a chitosan-producing microorganism into contact with said aqueous solution.

2. The method according to Claim 1, wherein said chitosan-producing microorganism is a member selected from the group consisting of Cunninghamella, Rhizopus, Absidia, Mucor, Mortierella, Phycomyces, Choanephora, Agaricus, and Neurospora.

3. The method according to Claim 2, wherein said chitosan-producing microorganism is a member selected from the group consisting of Cunninghamella blakesleeana, Rhizopus delemar, Absidia coerulea, and Mucor rouxii.

4. The method according to Claim 1, wherein said heavy metal ion is at least one member selected from the group consisting of ions of copper, cadmium, mercury, chromium, arsenic, nickel, gold, silver, iron, cobalt, lead, zinc, antimony, and tin.